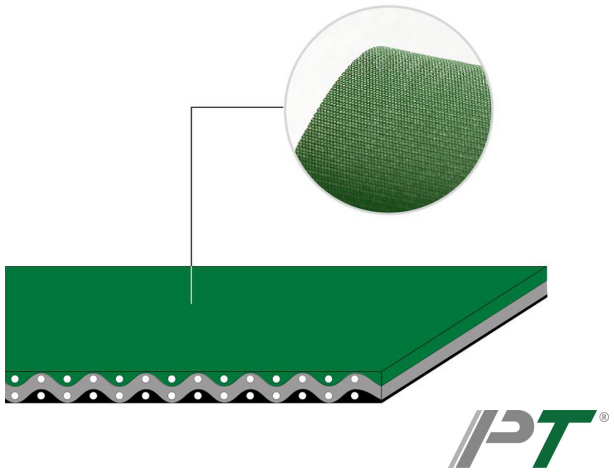
CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

CODE NA-1120 **TYPE** **PT1.5 0-G3 FL**

COMPOSITION

Conveying surface	Material	Synthetic elastomer		
	Thickness	0.30 mm	*0.012*	*in.*
	Surface pattern	FL		
	Colour	Green		
	Coefficient of friction	MF		
Textile carcass	Material	Polyester (PET)		
	Plies no.	2		
	Weft type	Rigid		
Driving surface	Material	Fabric with polyurethane (TPU) impregnation		
	Thickness	--- mm	---	*in.*
	Surface pattern	Fabric		
	Colour	Black		



TECHNICAL SPECIFICATIONS

Total thickness		1.50 mm	*0.06*	*in.*
Weight		1.80 kg/m²	*0.37*	*lbs./sq.ft*
Elongation at 1%		6 N/mm	*34.0*	*lbs./in.*
Max. admissible pull		12 N/mm	*68.5*	*lbs./in.*
Temperature resistance (1)	min.	-20 °C	*-4*	*°F*
	max.	100 °C	*212*	*°F*

(1) Use of the belt with limit values may reduce its life.

Minimum radius / diameter (2)

Knife edge minimum radius	no		
Bending roller min. diameter	25 mm	*0.98*	*in.*
Counter-bending roller min. diameter	30 mm	*1.18*	*in.*

(2) The above mentioned values depend on the type of CHIORINO joint recommende

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]
Laminated plastic/wood	0.25 [-]
Steel roller	0.20 [-]
Rubberized roller	0.30 [-]

Max. production width 1200 mm *47* *in.*

SUITABLE FOR

Paper industry: cutters
Printing and graphic: wrapping / binding
Packaging

FEATURES

Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	yes
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	6

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments

NOTES

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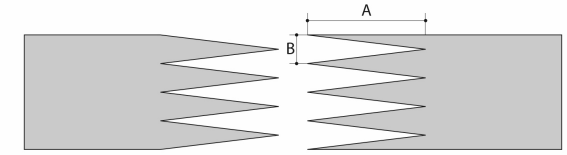
CONVEYOR AND PROCESS BELTS | **JOINING TECHNICAL DATA SHEET**

CODE NA-1120 **TYPE** **PT1.5 0-G3 FL**

Recommended joining procedure SINGLE Z



A = 80 mm
B = 10 mm

Other joining methods can be used:

MICRO Z
DOUBLE Z
SKIVED JOINT '2'

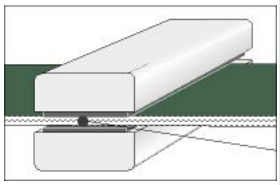
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

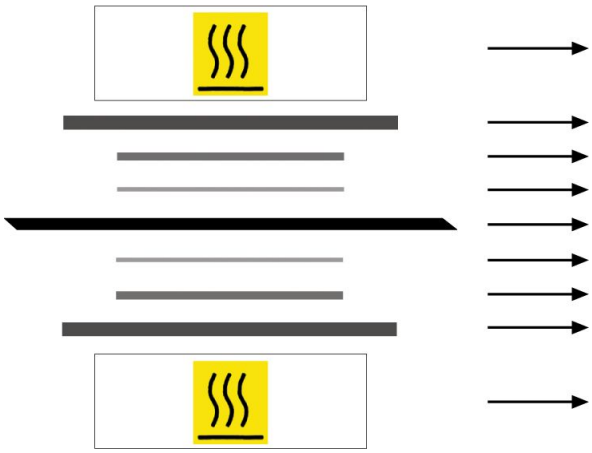
Press settings	
Upper platen temperature	180 °C
Lower platen temperature	110 °C
Temperature gauge setting	150 °C
Curing time in press	2 min.
Pressure	2 bar
Film	none
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
   A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



Upper heated platen
Upper synthetic plate
FL silicone pad (IG-22)

Belt
Belt - adhesive foil on bottom ply (ML-72)
Non-adhesive silicone fabric (TX-67)
Lower synthetic plate
Lower heated platen

• Notes

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