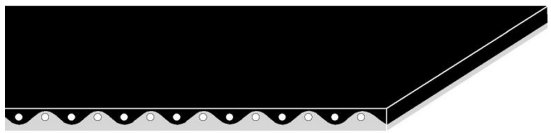
CONVEYOR AND PROCESS BELTS

TECHNICAL DATA SHEET

CODE NA-904 **TYPE** **1M12 U0-V5 N**

COMPOSITION

Conveying surface	Material	PVC 70 Sh.A (±5)
	Thickness	0.50 mm *0.020 in.*
	Surface pattern	Smooth
	Colour	Black
	Coefficient of friction	LF
Textile carcass	Material	Polyester (PET)
	Plies no.	1
	Weft type	Rigid
Driving surface	Material	Fabric with polyurethane (TPU) impregnation
	Thickness	--- mm --- *in.*
	Surface pattern	LdB fabric
	Colour	Grey



TECHNICAL SPECIFICATIONS

Total thickness	1.80 mm	*0.07*	*in.*
Weight	2.00 kg/m²	*0.41*	*lbs./sq.ft*
Elongation at 1%	8 N/mm	*46.0*	*lbs./in.*
Max. admissible pull	12 N/mm	*68.5*	*lbs./in.*
Temperature resistance [1] min.	-10 °C	*14*	*°F*
Temperature resistance [1] max.	60 °C	*140*	*°F*

[1] Use of the belt with limit values may reduce its life.

Minimum radius / diameter [2]

Knife edge minimum radius	no		
Bending roller min. diameter	30 mm	*1.18*	*in.*
Counter-bending roller min. diameter	50 mm	*1.97*	*in.*

[2] The above mentioned values depend on the type of CHIORINO joint recommende

Coefficient of friction on driving surface

Raw steel sheet	0.20 [-]
Laminated plastic/wood	0.25 [-]
Steel roller	0.20 [-]
Rubberized roller	0.30 [-]

Max. production width 2000 mm *79 in.*

SUITABLE FOR

Supermarkets check-outs

FEATURES

Humidity influence	no
Suitable to metal detector	yes
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	no
Curved conveyor	no
Chemical resistances link	2

COMPLIANCES

REACH EC 1907/2006 Regulation and Amendments
Flame Retardant UNI EN ISO 340
Flame Retardant UL94HB Horizontal Burning

NOTES

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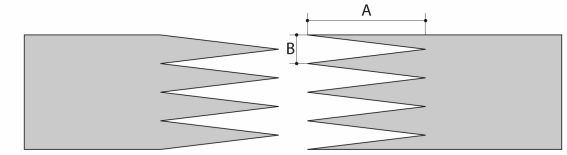
CONVEYOR AND PROCESS BELTS | **JOINING TECHNICAL DATA SHEET**

CODE NA-904 **TYPE** **1M12 U0-V5 N**

Recommended joining procedure SINGLE Z



A = 80 mm
B = 10 mm

Other joining methods can be used:

DIAGONAL SINGLE Z

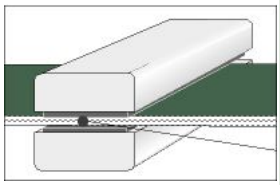
Check our general catalogue to get further info on CHIORINO joining methods.

• Pressing

Heating press **P \ PL \ PLS**

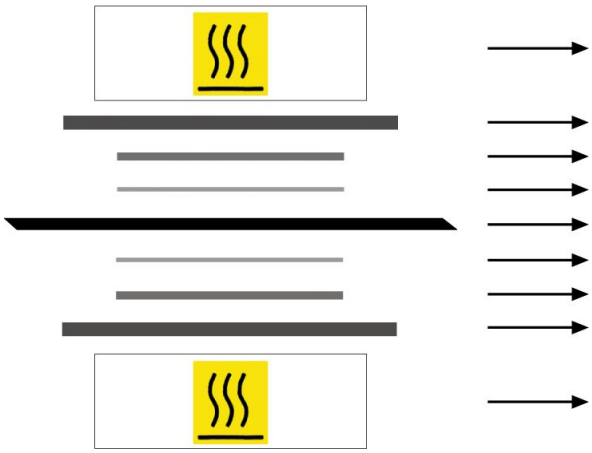
Press settings	
Upper platen temperature	170 °C
Lower platen temperature	170 °C
Temperature gauge setting	170 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC-28 - Black PVC film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side.
   A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



Upper heated platen

Upper synthetic plate

Matt release paper (ML-2)

Film

Belt

Non-adhesive silicone fabric (TX-67)

Lower synthetic plate

Lower heated platen

• Notes

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